

Keeping Industry Safe for the World

# SafeAir Technology

## VPAC Series

*Vertical Package Explosion Proof Air Conditioner  
Hazardous Location N.E.C. and I.E.C. Approved*

2.0 to 50.0 Tons Standard

Class I/II, Division 1 and 2 Available

Over 50 Ton Upon Request



### Standard Features

- Unit Housing Constructed of 316L Stainless Steel Double-Wall Foam Injected Panels
- 12 Gauge 316L Stainless Steel All Welded Super Structure
- All Panels Are Laser Cut to Ensure Precision and Durability
- Severe Duty Copeland Scroll Compressors Installed
- Multiwing PAGAS Non-Sparking Fan Blade Installed
- All Motors Feature a 1.15 Service Factor to Ensure Optimal Severe Duty Operation
- Direct Drive Blower Motors Lessen Unit Downtime and Maintenance in Severe Duty Applications
- VFD Controls Installed on All Blowers to Allow for Optimum Air Flow
- All Wiring Utilized CLX Armored Cable
- All Electrical Terminations Protected by TMCX Glands



Offering The Keys to Success:  
**Quality  
Pricing  
On Time Delivery**

225.303.0007  
sales@explosionproof.net

www.explosionproof.net

4133 Evan Brooks Drive  
Baton Rouge, Louisiana 70814



## System Description

**Safe Air Technology VPAC Series Systems** are designed to provide cooling and heating for industrial, severe duty, and marine applications. Each **VPAC Series** Unit Is custom designed by our in-house engineering team to meet your specific needs.

Our units are fully tested for operational performance and **NEC / IEC** Compliance to ensure customer satisfaction and many years of safe operation in even the harshest operational conditions.

We work closely with our customers to determine the most appropriate system for your application. Once the correct system has been selected, Safe Air Technology will provide a full Engineering Submittal Package for approval prior to the manufacturing of the system

Please contact our Sales Engineering Department at [sales@explosionproof.net](mailto:sales@explosionproof.net) or by phone at **225.303.0007** with any questions that you may have. We look forward to working with you and serving your HVAC/R needs.

## System Applications

- |                                   |   |
|-----------------------------------|---|
| ◇ <b>Industrial Refineries</b>    | ◇ <b>Fuel Transfer Docks and Pumping Stations</b> |
| ◇ <b>Chemical Plants</b>          | ◇ <b>Analyzer Buildings</b>                       |
| ◇ <b>Offshore Platforms</b>       | ◇ <b>MCC Rooms</b>                                |
| ◇ <b>Gas Plants and Pipelines</b> | ◇ <b>Control Rooms</b>                            |

## Unit Specifications

### A/C Specifications

- All Electrical Components *UL and CSA Approved*
- Maintenance Friendly General Purpose Control Box Included for A/C
- Explosion Proof Motor and Compressor Overload Protection Installed
- General Purpose Thermostat Included to Control Room Temperature
- High and Low Pressure Safety Switches Installed
- Easily Accessible Condenser Fan Section with Non Sparking Fan Blade
- System Shut-Down Circuit Provided in Case of Gas/ Smoke Detection (Gas Detectors Provided by Others)
- Industrial Grade Scroll Compressor
- Environmentally Friendly R-407C Refrigerant Installed
- Severe Duty Blowers to Move Air Quickly and Quietly
- Copper Tubes with Aluminum Fin Coils Installed
- Unit Fully Tested for Operational Performance and NEC Compliance
- O & M Manuals Included
- Certificate of Conformance to Explosion Proof Codes Issued





## Available Options

-ADC	Adsil Coated Coils
-B	Group B Classification
-CC	Copper Tube and Copper Fin Coils
-CF	Custom Pressurization Filtration Module
-CRT	Export Crate for Sea/Air Shipping
-DSI	System Disconnect Installed
-DW	Double Wall-Evaporator Section
-EPX	646 Micro Epoxy Coated Housing
-HC	Humidity Controls Installed
-HCC	Heresite Coated Coils
-HG	Hot Gas Bypass Valve Installed
-HL	High and Low Pressure Safety Switches Installed
-ISV	Refrigeration Isolation Valves
-LAC	Low Ambient Controls Installed
-LOC	Lock Out Switch Installed
-MG1	Marine Grade Coated Coils and Copper
-MG2	Marine Grade Coated Coils, Copper and Sheet Metals
-MOD	Custom Modification (Consult Sales Dept.)
-RT	Remote Thermostat
-RMT	Remote Control Box
-SD	Smoke Detector Installed
-SH6	316 Stainless Steel Housing
-WC	Water Cooled Condenser Coil
-XPR	Explosion Proof Receptacle Installed



### **NOTE:**

If an option you require due to your specifications is not listed, please contact our Sales Engineering Department. We will be happy to assist in ensuring that your system fully complies with your specifications



## VPAC Series Features



### 316 Low Carbon Content Stainless Steel

*Each VPACPB Unit is Built From 316 Low Carbon Stainless Steel Double Wall Foam Injected Panels. Which, Along with the 316 Stainless Steel All Welded Super Structure, Ensures Unit Durability for an Extended Service Life.*

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[www.explosionproof.net](http://www.explosionproof.net)

### Pressurization Module (Available on VPACPB Line)

*The Pressurization Module Uses Comefri Backward Curved Direct Drive Centrifugal Blowers. The Highly Efficient Direct Drive Non-Sparking Design Meets NEC Hazardous Location Requirements While Offering Ease of Service. Custom Pressurization/Filtration Modules are Available.*



### Industrial Grade Scroll Compressor

*We Utilize Industrial Grade Copeland Scroll Compressors in each VPACPB System, Specifically Modified for the Severe Duty and Hazardous Location Operational Requirements of Our Clients*



## VPAC Series Features



### Armored Electrical Cable

*CLX Metal Clad Rubberized Armored Cable and TMC Armored Connection Glands are Utilized Throughout the VPACPB Unit, Ensuring Electrical Protection in the Harshest Operating Conditions. TMCX Glands are Used for Division 1 Applications.*

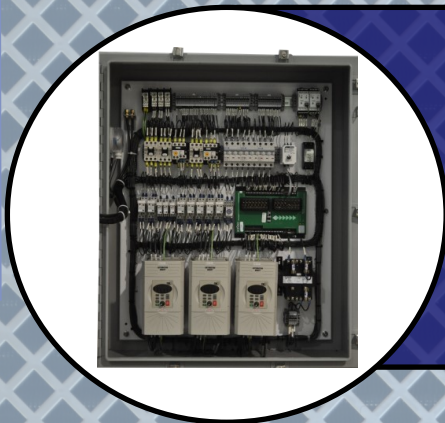
### Touchscreen HMI Controls

*The VPACPB Unit's Touchscreen HMI Controls Allow for Simplified Control of the VPACPB's Functions. The Touchscreen Module Displays Temperature, Pressurization, and Unit Alarm Status Data. It can be Customized to Meet Your Project's Needs.*



### Service Friendly Control Panel

*Every VPACPB Unit Control Panel is Engineered to Meet Your Exact Specifications. All Wires Are Labelled Using Chemical Resistant Heat Shrink Labels and Neatly Organized with a Service Loop Incorporated to Allow for Ease of Serviceability*





## VPACPB-Series Nomenclature Guide

**VPAC - H - D - 2.0 - N - 3 - ICD2 - 1C - B - \*\*\*\***

### VPAC

Vertical Package A/C  
Unit

### Unit Options

See Options List on Page 3  
\*\* Please Contact our Sales  
Department if Your Needed  
Option is not Listed

### Air Flow

V= Vertical  
H= Horizontal

### Configuration

B = Base Mounted  
W = Wall Mounted

### Refrigerant Type

A = R22    B = 407  
C = 134 A    D = 410

### Control Box Type

1C= General Purpose Controls  
2C= Explosion Proof Controls

### Cooling Capacity

2.0 to 50.0 Ton Capacity Available  
Larger Units Upon Request

### Classification

Please Contact our Sales Engi-  
neers for Classification Codes

### Heating Capacity

(x)KW (EH/S) = Electric Heat / Standard  
(x)KW (EH/XP) = Electric Heat / Explosion Proof  
N = No Heat Installed

### Power Supply

2    = 208-230 / 1 / 60 Hz  
2(50) = 220-240 / 1 / 50 Hz  
3    = 208-230 / 3 / 60 Hz  
3(50) = 220-240 / 3 / 50 Hz  
4    = 460-480 / 3 / 60 Hz  
4(50) = 415-440 / 3 / 50 Hz





## Safe Air Technology Office Locations

**Safe Air Technology** specializes in the engineering and manufacture of Explosion Proof, Corrosion Resistant, and Severe Duty HVAC/R systems and Pressurization Equipment. Our explosion proof, severe duty systems are designed to offer a safe solution at a competitive price. We strive to maintain the highest level of quality in both our systems and services.

**Safe Air Technology** is headquartered in Baton Rouge, Louisiana. This allows us to easily serve many of our petrochemical, oil and gas, and industrial clients. To better serve our clients around the world, **Safe Air Technology** has international offices in Dubai and Singapore. Our international reach has given us the opportunity to work with clients in over 40 countries to design and deliver durable and reliable explosion proof HVAC/R systems.

At **Safe Air Technology**, we understand that our clients' HVAC/R needs are continuously adapting and changing. By forging a relationship with you, we can be better equipped to understand and meet your specific needs as they arise. Our engineering and production team takes pride in every system they deliver, from one of our standard window units to our complex custom designed projects.

**Contact Safe Air Technology and Let Us Help to Keep Industry Safe for Your World.**



**Safe Air Technology**  
U.S.A.



**Safe Air Technology**  
U.A.E.



**Safe Air Technology**  
Singapore

